

**Work Order ID 69632**

Thursday, May 12, 2011 3:28:04 PM



Page 1

Item ID: D3384-043

Accept



Setup Start



Revision ID:

Item Name: Cyclic Sock Assembly

Stop

Start Date: 5/13/2011 Start Qty: ~~2.00~~ <sup>4</sup>

Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: MUFDate: 11-05-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2690	B								
D3384	Rev B								
100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1- Cut cable as per dwg D2690 2- ASSEMBLE PER DRWG D3384 REV.B								
110		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									

ES 11/05/24 (4)

SB 11/05/24

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Item ID: D3384-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Cyclic Sock Assembly

Start Date: 5/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 5/20/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

W6 69589SB 11/05/14

Packaging

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/24 11-05-14  
(4)

# Picklist Print

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Work Order ID: 69632

Parent Item: D3384-043

Parent Item Name: Cyclic Sock Assembly




Start Date: 5/13/2011

Required Date: 5/20/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A new issue DD 10.04.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240  Cable		Purchased	No			100	f	393.0000	0.875	1.843105			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST284		393							
				113565		93							
				116438		300							
CBL-460  Loop Sleeve		Purchased	No			100	Each	94.0000	2	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST284		94							
				116953		94							
D3384-1  Cyclic Sock		Manufactured	No			100	Each	6.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST486		6							
				58937		6							

*ES 11/05/04*

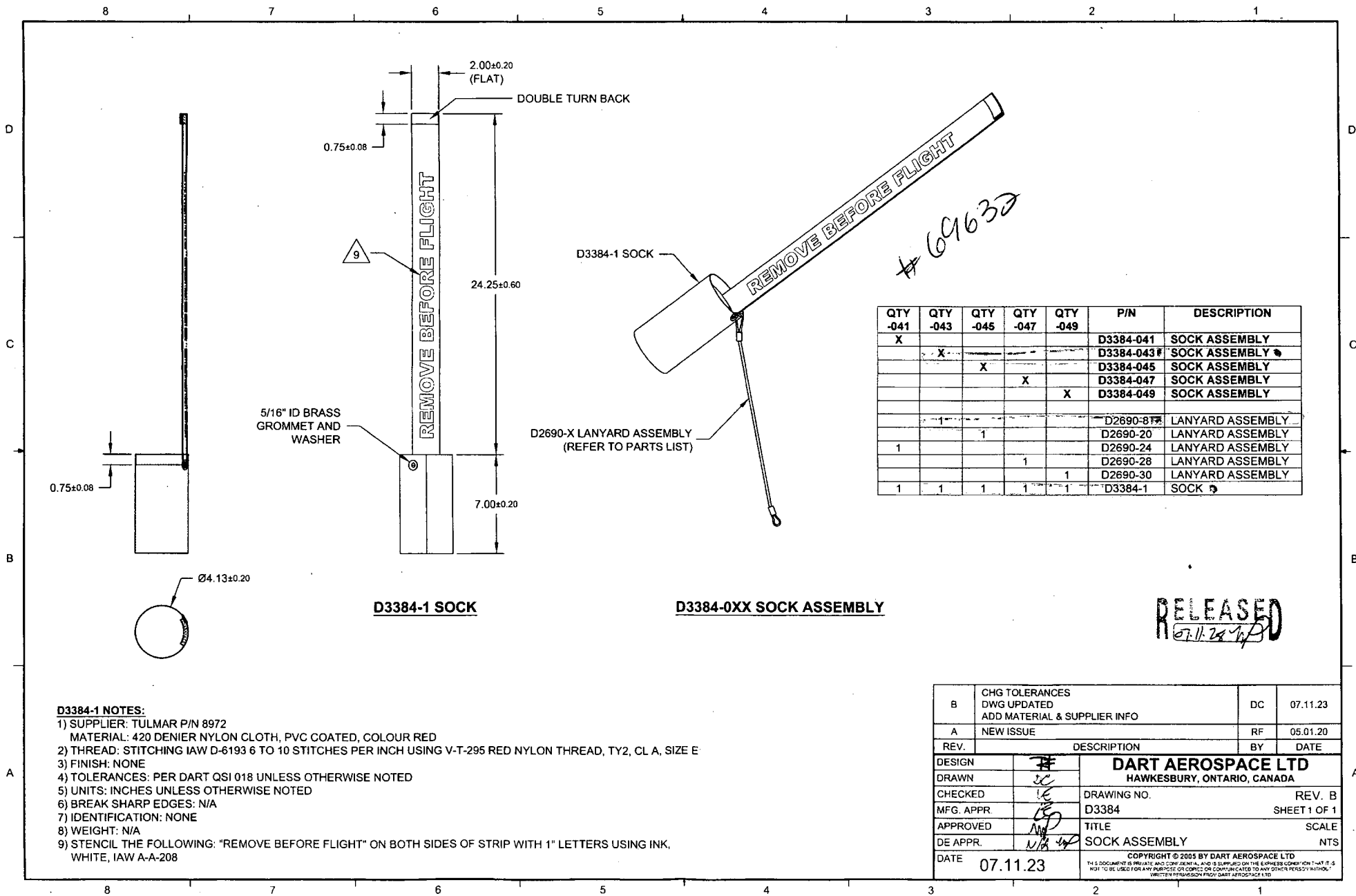
~~1.843105~~ 3.5

*ES 11/05/04*

~~#8~~

*ES 11/05/04*

~~24~~



**D3384-1 NOTES:**

- 1) SUPPLIER: TULMAR P/N 8972
- MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- 2) THREAD: STITCHING IAW D-8193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: N/A
- 9) STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING INK, WHITE, IAW A-A-208

QTY	QTY	QTY	QTY	QTY	P/N	DESCRIPTION
-041	-043	-045	-047	-049		
X					D3384-041	SOCK ASSEMBLY
	X				D3384-043	SOCK ASSEMBLY
		X			D3384-045	SOCK ASSEMBLY
			X		D3384-047	SOCK ASSEMBLY
				X	D3384-049	SOCK ASSEMBLY
					D2690-8	LANYARD ASSEMBLY
					D2690-20	LANYARD ASSEMBLY
1		1			D2690-24	LANYARD ASSEMBLY
			1		D2690-28	LANYARD ASSEMBLY
				1	D2690-30	LANYARD ASSEMBLY
1	1	1	1	1	D3384-1	SOCK

B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	SC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC	DRAWING NO.	REV. B
CHECKED	SC	D3384	SHEET 1 OF 1
MFG. APPR	SC	TITLE	SCALE
APPROVED	SC	SOCK ASSEMBLY	NTS
DE APPR	SC	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR REPRODUCTION IN ANY FORM WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	07.11.23		